



Manila

Uncoated Recycled Paperboard (URB)

Introducing Manila, Greenpaper®'s line of uncoated recycled paperboard, designed for all printing and packaging applications.

With a three-ply composition, this paperboard features a white surface that adapts to any printing process and offers moderate moisture resistance, making it ideal for everyday product packaging. Made from 100% recycled fibrous material, Manila ensures high quality and functionality, while giving a sustainable look.



PRODUCT OVERVIEW

New line of uncoated recycled paperboard, designed for all printing and packaging applications, offering high-quality conditions that ensures product's functionality.

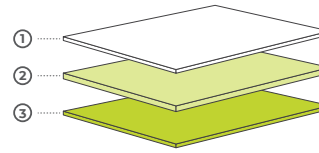
KEY FEATURES

- Three-ply paperboard that combines the necessary properties for both packaging and printing applications.
- Features a white surface adaptable to any printing process.
- Material ideal for packaging everyday products made from 100% recycled fibrous material.

RECOMMENDED APPLICATIONS

- **Food & Beverage:** Cookie boxes, cereal boxes, snack packaging
- Matchboxes
- Box dividers
- Packaging with a natural, organic look and feel

LAYER STRUCTURE



1. Face (white fiber)
2. Filler (brown fiber)
3. Back (brown fiber)



		M-12	M-14	M-16	M-18	M-20	M-22	M-24		TAPPI Method
Caliper	1x10 - 3in	12	14	16	18	20	22	24	+/-1	T-411
Basis Weight	lb/1000 ft²	49.16	54.28	58.37	67.59	77.83	86.22	92.17	+/-10%	T-410
Basis Weight	g/m²	240	265	285	330	380	420	450	+/-10%	T-410
Moisture	%	6	6	6	6	6	6	6	+/-1%	T-412

OBSERVATIONS

All physical properties are measured under controller conditions (23°C and 50% relative humid) values provided are for quality control purposes, based on factory reel samples.

FINISHING SPECIFICATIONS

- Reel & pallet tolerance: +/-1 mm.
- Reel diameter tolerance: +/- 2in.
- Joints: Max. 2 per reel, no joints within 20 cm of final winding.
- Winding uniformity: Max 1 cm uneven winding.
- Core protrusion: Not exceeding 1 cm on either side.
- Edge cut quality: Clean cut, free of residue.